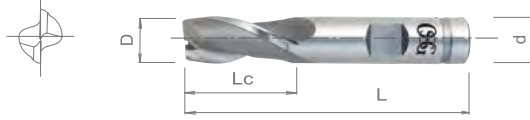


## List 520

OSG COBALT HSS SQ

SPEED FEED 1408-1409	HSS-Co	BR	TiN	2 FLUTE	30°			WELDON FLAT	STUB	REG	PACKED 1 PIECE
-------------------------	--------	----	-----	---------	-----	--	--	-------------	------	-----	-------------------

Cutting Diameter Tolerance	
1/8" ≤ D ≤ 2"	+0.003 / -0"



EDP Number	Dia. D (Fractional Size)	Length of Cut Lc (Inch)	Overall Length L (Inch)	Shank Dia. d (Inch)	Surface Treatment
5200105	1/8	0.375	2.313	0.375	TiN
5209100	5/32	0.438	2.313	0.375	BRIGHT
5200200	3/16	0.438	2.313	0.375	BRIGHT
5200205	3/16	0.438	2.313	0.375	TiN
5209200	7/32	0.500	2.313	0.375	BRIGHT
5200300	1/4	0.500	2.313	0.375	BRIGHT
5200305	1/4	0.500	2.313	0.375	TiN
5209300	9/32	0.563	2.313	0.375	BRIGHT
5200400	5/16	0.563	2.313	0.375	BRIGHT
5200405	5/16	0.563	2.313	0.375	TiN
5209400	11/32	0.563	2.313	0.375	BRIGHT
5200500	3/8	0.563	2.313	0.375	BRIGHT
5200505	3/8	0.563	2.313	0.375	TiN
5209500	13/32	0.813	2.500	0.375	BRIGHT
5200600	7/16	0.813	2.500	0.375	BRIGHT
5200605	7/16	0.813	2.500	0.375	TiN
5209700	15/32	0.813	2.500	0.375	BRIGHT
5200700	1/2	0.813	2.500	0.375	BRIGHT
5201105	1/2	0.813	2.500	0.375	TiN
5201100	1/2	1.000	3.000	0.500	BRIGHT
5201600	17/32	1.125	3.125	0.500	BRIGHT
5201200	9/16	1.125	3.125	0.500	BRIGHT
5201700	19/32	1.125	3.125	0.500	BRIGHT
5201300	5/8	1.125	3.125	0.500	BRIGHT
5201305	5/8	1.125	3.125	0.500	TiN
5202100	5/8	1.313	3.438	0.625	BRIGHT
5202105	5/8	1.313	3.438	0.625	TiN
5201800	21/32	1.313	3.313	0.500	BRIGHT
5201400	11/16	1.313	3.313	0.500	BRIGHT
5202200	11/16	1.313	3.438	0.625	BRIGHT
5201900	23/32	1.313	3.313	0.500	BRIGHT
5201500	3/4	1.313	3.313	0.500	BRIGHT

EDP Number	Dia. D (Fractional Size)	Length of Cut Lc (Inch)	Overall Length L (Inch)	Shank Dia. d (Inch)	Surface Treatment
5202300	3/4	1.313	3.438	0.625	BRIGHT
5203100	3/4	1.313	3.563	0.750	BRIGHT
5203105	3/4	1.313	3.563	0.750	TiN
5202800	25/32	1.500	3.625	0.625	BRIGHT
5202400	13/16	1.500	3.625	0.625	BRIGHT
5202900	27/32	1.500	3.625	0.625	BRIGHT
5202500	7/8	1.500	3.625	0.625	BRIGHT
5203200	7/8	1.500	3.750	0.750	BRIGHT
5204100	7/8	1.500	3.750	0.875	BRIGHT
5203205	7/8	1.500	3.750	0.750	TiN
5204105	7/8	1.500	3.750	0.875	TiN
5203400	29/32	1.500	3.750	0.750	BRIGHT
5202600	15/16	1.500	3.625	0.625	BRIGHT
5203500	31/32	1.500	3.750	0.750	BRIGHT
5202700	1	1.500	3.625	0.625	BRIGHT
5203300	1	1.500	3.750	0.750	BRIGHT
5204200	1	1.500	3.750	0.875	BRIGHT
5203305	1	1.500	3.750	0.750	TiN
5205100	1	1.625	4.125	1.000	BRIGHT
5205105	1	1.625	4.125	1.000	TiN
5204300	1-1/8	1.625	3.875	0.875	BRIGHT
5205200	1-1/8	1.625	4.125	1.000	BRIGHT
5204400	1-1/4	1.625	3.875	0.875	BRIGHT
5205300	1-1/4	1.625	4.125	1.000	BRIGHT
5206100	1-1/4	1.625	4.125	1.250	BRIGHT
5205400	1-3/8	1.625	4.125	1.000	BRIGHT
5205500	1-1/2	1.625	4.125	1.000	BRIGHT
5206200	1-1/2	1.625	4.125	1.250	BRIGHT
5206300	1-3/4	1.625	4.125	1.250	BRIGHT
5206400	2	1.625	4.125	1.250	BRIGHT
5207400	2	2.000	5.750	2.000	BRIGHT

● Stocked ○ Available Upon Request; MOQ May Apply

▲ Globally Stocked

Note: Other coatings available upon request.

2" diameter shanks have combination drive.

STE

● Stocked ○ Available Upon Request; MOQ May Apply

▲ Globally Stocked

Note: Other coatings available upon request.

2" diameter shanks have combination drive.

STE

P Steel					M Stainless Steel			K Cast Iron	N Non-Ferrous		S HRSA		H Hardened Steel					
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium						
Low	Medium	High			6061	Casting	Inconel		6Al4V (30 HRC)	~35 HRC			35-45 HRC	45-50 HRC	50-70 HRC			
1010	1035	1045	4140	4340	300	400	17-4 PH		6061	7075								
○	○	○	○	○	○	○	○	○	○	○		○	○	○				

○ Good ○ Best

